



Thread Dia $\phi$			Unified		British	
Imp	Inch	MM	UNC	UNF	BSW	BSF
No. 0	0.06	1.524	-	80	-	-
No. 1	0.073	1.854	64	72	-	-
No. 2	0.086	2.184	56	64	-	-
No. 3	0.099	2.515	48	56	-	-
No. 4	0.112	2.845	40	48	-	-
No. 5 – 1/8	0.125	3.175	40	44	40	-
No. 6	0.138	3.505	32	40	-	-
No. 8	0.164	4.166	32	36	-	-
3/16	0.1875	4.762	-	-	24	32
No. 10	0.19	4.826	24	32	-	-
No. 12	0.216	5.486	24	28	-	-
7/32	0.2188	5.556	-	-	24	28
1/4	0.25	6.35	20	28	20	26
9/32	0.2812	7.144	-	-	20	26
5/16	0.3125	7.938	18	24	18	22
3/8	0.375	9.525	16	24	16	20
7/16	0.4375	11.112	14	20	14	18
1/2	0.5	12.7	13	20	12	16
9/16	0.5625	14.288	12	18	12	16
5/8	0.625	15.875	11	18	11	14
11/16	0.6875	17.462	-	-	11	14
3/4	0.75	19.05	10	16	10	12
7/8	0.875	22.225	9	14	9	11
1	1.0	25.4	8	12	8	10

\*\*\* Chart Shows TPI for Unified and British Imperial Threads \*\*\*